

Date: Thursday, 30/10/2008 8:28:12 AM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 42719	
Estimate Number : 11314	
P.O. Number :	Part Number : D34571
This Issue : 30/10/2008 S.O. No. :	Drawing Number : D3457 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 17/10/2008 Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 41016	Material :
Written By : <u>2.10.30</u>	Due Date : 24/10/2008 Qty: 40 Um: Each
Checked & Approved By :	
Comment : Est. A 05.10.03 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	MDELRLNR1000	Delrin Round Bar 1"
-----	--------------	---------------------



Comment: Qty.: 0.0218 f(s)/Unit Total : 0.8736 f(s)
Delrin Round Bar 1"
Material: Delrin Round Bar Ø1.000
(M-DELRIN-R1.000)
Batch: M108804
Identify for D3457-1

SA 08/11/06

2.0	DOOSAN LATHE	DOOSAN LATHE
-----	--------------	--------------



Comment: DOOSAN LATHE
Turn as per Folio FA589 Rev: NA & Dwg D3457 Rev: A

SA 08/11/06

(44)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/11/06

(44)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

RF 08/11/06

(44)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

RF (44)

Date: Thursday, 30/10/2008 8:28:12 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 42719

Part Number: D34571

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/08 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

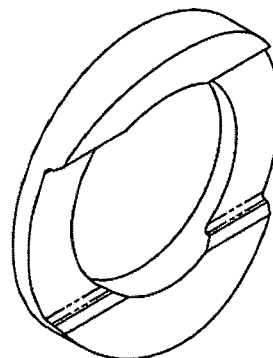
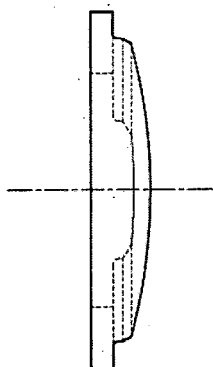
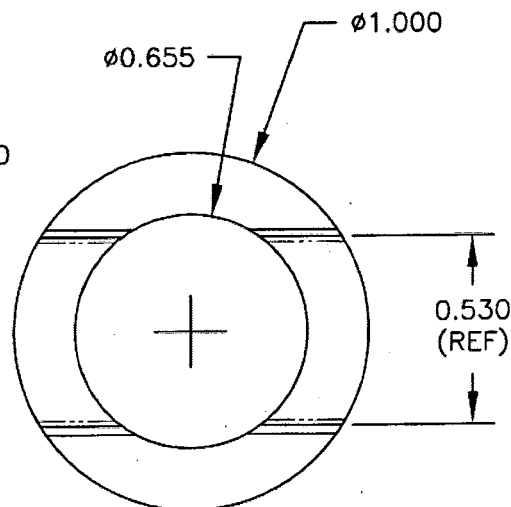
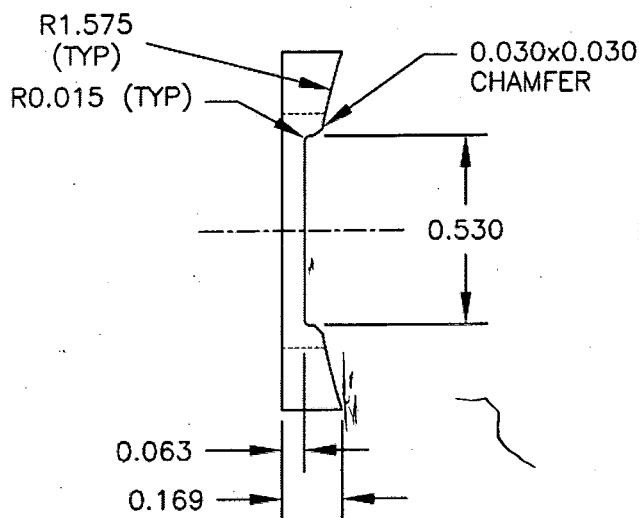
Job Completion



mf 08-11-07

DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED H	APPROVED H	DRAWING NO. D3457	REV. A SHEET 1 OF 1
DATE 05.09.06		TITLE WASHER	SCALE 2:1
A	05.09.06	NEW ISSUE	

RELEASED
05.09.06 H**ISOMETRIC DETAIL****D3457-1 WASHER**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42719

Copyright © 2005 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

